

Thickness: 4mm. Single layer installation on concrete subsurface using a 1-component high grab adhesive.

## S4 System Installation Guide



**1**

Application of adhesive to a clean, well prepared concrete base. Check moisture content of concrete before starting and ensure surface is free of all debris, oil and foreign deposits.

**2**

The adhesive is spread by way of a notched trowel (2-3mm notch at 2mm intervals) evenly. Leave no ridges or lumps. Wait for the adhesive to go 'tacky'. Use gloves and knee pads if necessary.



**3**

Once the adhesive has gone tacky, roll the Decoflex material into the glue, carefully following the seam of the preceding roll or snapped chalk line. Monitor your glue consumption.



**4**

The rolls of material are adhered to be base in successive layers. Note that the seams and ends of each roll is weighed down. Snap chalk lines on the base to identify gluing lanes. Monitor your glue consumption.



**5**

Once the adhesive has partially set, use a hand held roller to press the Decoflex material into the adhesive. The adhesive is still tacky enough to 'grab' the roll material. Rolling is done to ensure a complete bond to the base as well as eliminate possible air entrapment.



**6**

Start work on one side of the court and stop near the middle. The last roll at the middle of the court is only adhered along half its width. Then start work from the opposite side and do the same. Always weigh down seams and always roll the surface. Monitor your glue consumption.



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**7**

Progression of works towards the middle of the court. Note one man applying glue, another standing ready to pour, 2 x men applying the Decoflex, one man cleaning and one man rolling.

**8**  
Final roll being laid. Note material overlap. Where the Decoflex is overlapped, a double cut will be made using a blade knife and straight edge. This will produce a matched seam.



**9**

The two rolls in the middle of the court are opened. Adhesive is applied by trowel or brush and the seams carefully closed. Remember to weight the seams and to continue rolling the surface until the adhesive has set.



**10**

Once the inner part of the court is completed, the outer part can be started using a repeat of steps 1-9. Remember to seam carefully, roll the Decoflex and monitor adhesive consumption.



**11**

Complete court finished in 4 x working days.

